

Work Order ID 67943



Page 1

Tuesday, April 05, 2011 10:08:34 AM

Item ID: D350-636-215

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube STD LH, Deluxe

Start Date: 4/4/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: *[Signature]* Date: *11-04-5*

Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D350-636	H
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100 _____ 0.00



DC

Memo _____ 0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-215 CHG001

110 Assemble as per dwg _____ 0.00



HandFinish

Memo _____ 0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-015 as per IIN-D350-636 page:15-16-17-20

120 QC5- Inspect part completeness to step on W/O _____ 0.00



QC

Memo _____ 0.00

Quality Control

m/ 11 04 12 ①

/ 2 per Kim's e-mail. see last page

11/04/11

m/ 11 04 12 ①

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 		0.00				11/4/12			
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-636-215 Location: _____ PPP rev: _____								
160 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

11/4/12

MF

11-04-12

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NOTE: Date & initial all entries

Tuesday, April 05, 2011 10:08:40 AM

Parent Item: D350-636-215

Parent Item Name: Skidtube STD LH, Deluxe





Start Date: 4/4/2011

Required Date: 4/8/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-015 		Manufactured	No			110	Each	1.0000	1	1			
Skidtube STD w/ Training Wearplates, LH													
				<u>Location</u>									
				FG072				1					
				64950				1					
D350-636-101 		Manufactured	No			110	Each	17.0000	1	1			
Toe Step, LH/RH													
				<u>Location</u>									
				FG021				17					
				26089				7					
				67316				10					
D350-636-105A 		Manufactured	No			110	Each	12.0000	1	1			
Wedge Installation													
				<u>Location</u>									
				FG021				12					
				51959				2					
				54958				4					
				67317				6					
D350-636-109 		Manufactured	No			110	Each	8.0000	1	1			
Tow Ring Installation													
				<u>Location</u>									
				FG022				8					
				67205				4					
				67318				4					

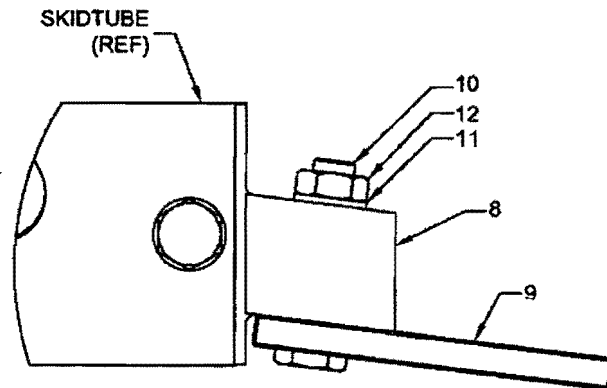
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

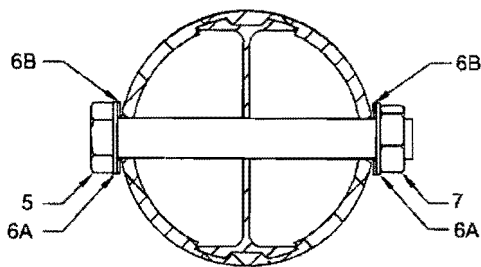
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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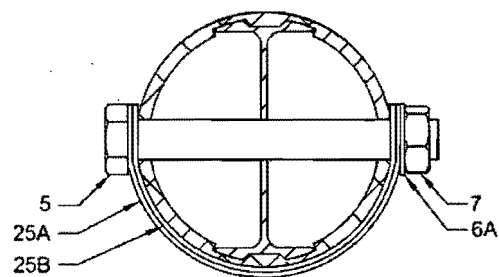
NOTE: Date & initial all entries



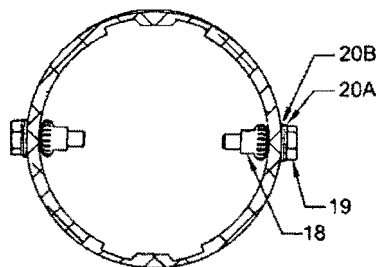
DETAIL D
1 PL PER SKIDTUBE



SECTION E-E
(D350-636-011/-012/-013/-014 SKIDTUBES
AT CHG 003 ONLY)



SECTION Q-Q
(D350-636-011/-012/-013/-014 SKIDTUBES
AT CHG 004 OR SUBSEQUENT)



SECTION F-F
2 PL PER SKIDTUBE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO A AMENDMENT
WITHOUT NOTICE
WORK ORDER

67943
P/11-04-5

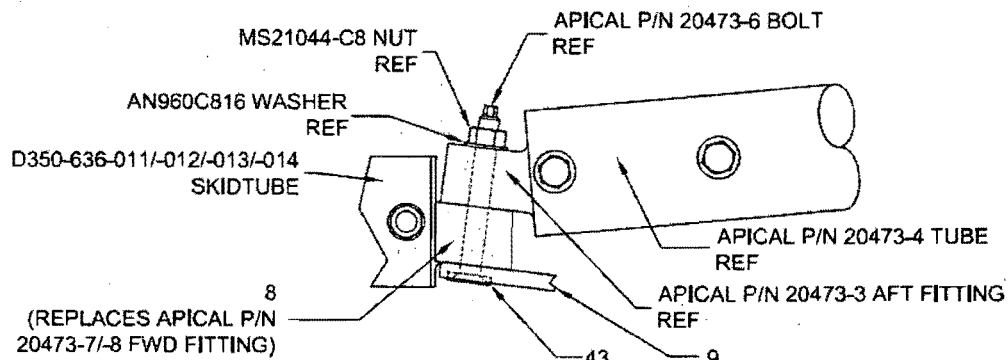
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

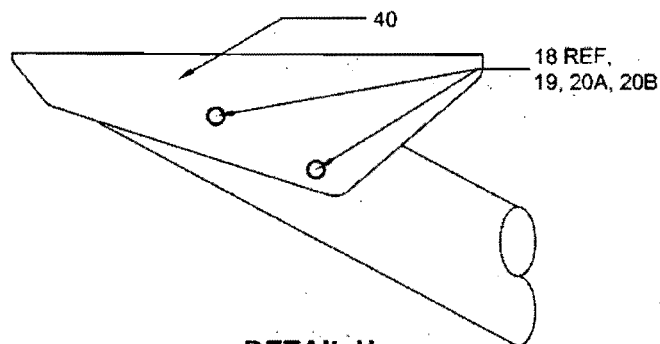
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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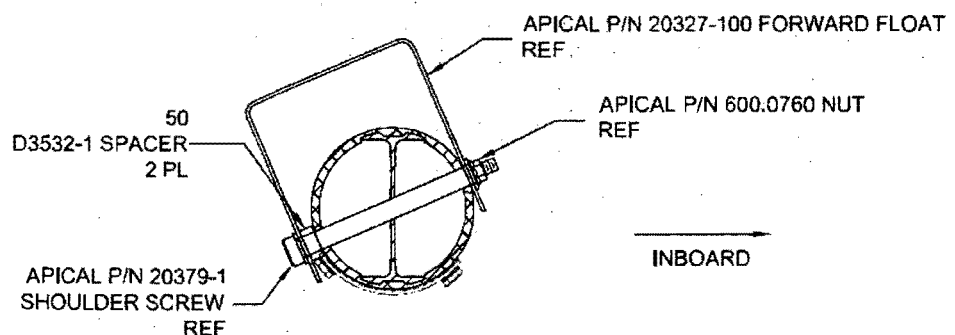


DETAIL G
(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)
1 PL PER SKIDTUBE



DETAIL H
(D350-636-101 TOE STEP)
1 PL PER SKIDTUBE

u/b 67943



SECTION N-N
(LH SHOWN, RH OPPOSITE)
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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Revision: H
Date: 10.07.26

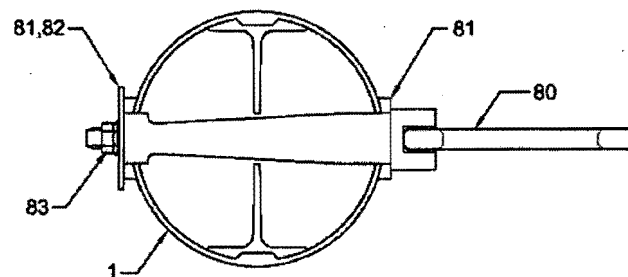
W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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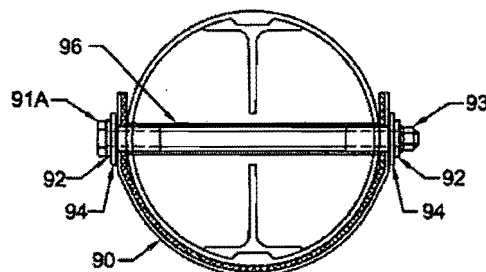
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SECTION R-R
SHOWN WITH DRILLED Ø0.625" HOLE &
D350-636-109 TOW RING KIT

u/b 67943



SECTION S-S
D350-636-015/-016/-017/-018/-215/-216/-217/-218
SKIDTUBES, 3 PL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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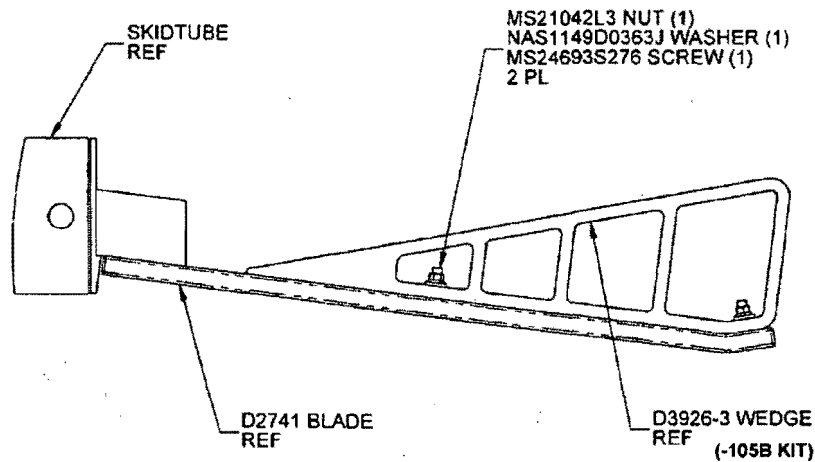
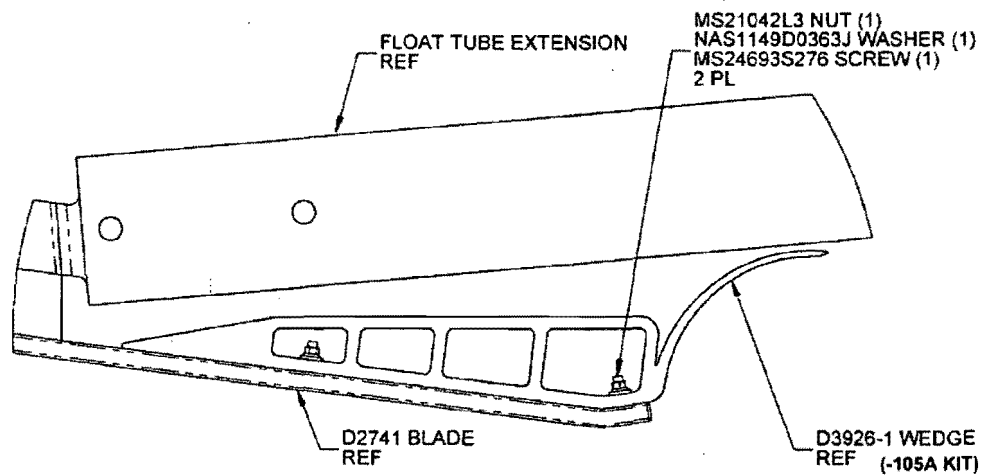
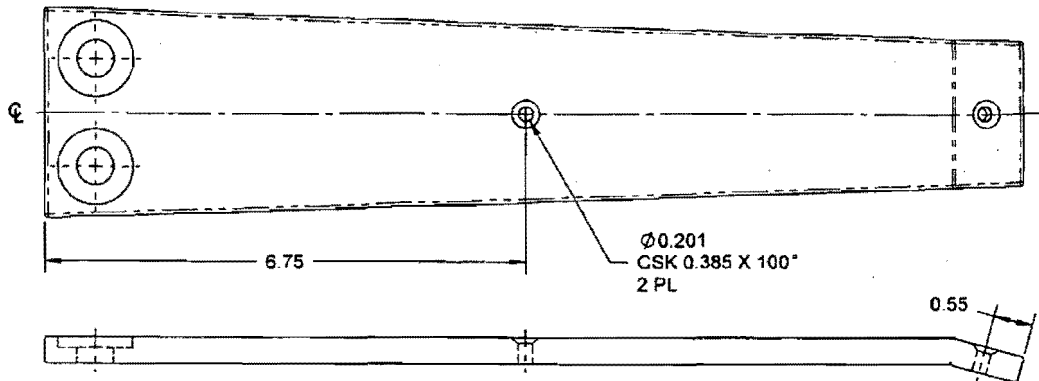


Figure 4: D350-636-105A/-105B WEDGE KIT INSTALLATION

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Revision: H
Date: 10.07.26

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Linda Lacelle

From: Kim Johnston <kjohnston@dartaero.com>
Sent: April 12, 2011 8:10 AM
To: Linda Lacelle
Cc: Melanie Fauteux; Brigitte Golden
Subject: D350-636-215/-216 skids going out to ERA

Linda,

Marc is okay with upping the change number for the D350-636-215/-216 skids going out to ERA today. Also, if you can send them out new red decals for the two skids they got the other day with the proper batch number on them we'll be covered for the revision to the two drawings. Marc tells me the drawings will be released today.

Thanks,

Kim Johnston
Dart Aerospace Ltd.
Engineering Clerk
Document Control
1270 Aberdeen Street
Hawkesbury, Ontario, K6A 1K7
Email: kjohnston@dartaero.com
Tel: 613-632-5200
Fax: 613-632-9311

